

### Ultrasonic Thickness Gauge SAUTER TN-EE



## Hand-held measuring device for ultrasonic material thickness testing in Echo-Echo principle

### Features

- External measuring head
- USB data interface, as standard
- Scan mode (10 measurements per sec.) or single point measuring mode possible
- Internal memory for up to 20 files (with up to 100 values per file)
- Selectable measuring units: mm, inch
- Two measuring modes to determine material thickness:
  - Pulse-Echo mode
  - Echo-Echo mode
- Echo-Echo measuring: Determining the actual thickness of materials irrespective of any coating which might be present. In this way, the wall thickness of pipes, for example, can be determined in a non-destructive manner, without having to remove the coating and the measurement can be shown on the display, with the adjustment for the coating thickness already taken into account
- Echo-Echo measurements are only possible with the measuring head included as part of the delivery (SAUTER ATU-US12, see *Accessories*)

- Scope of delivery: Operating instructions, batteries, external measuring head (∅ 10 mm) and ultrasound contact gel
- **1** Delivered in a robust carrying case

### Technical data

- Measuring precision: 0,5 % of [Max] ± 0,04 mm
- Overall dimensions W×D×H 150×74×32 mm
- Battery operation, batteries standard (2×1.5 V AA), AUTO-OFF function to preserve the battery
- Net weight approx. 0,25 kg

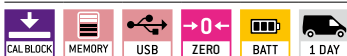
### Accessories

- Data transfer software, interface cable included, SAUTER ATU-04
- External measuring head, 5 MHz, ∅ 10 mm, for echo-echo measuring, SAUTER ATU-US12
- Ultrasound contact gel, refill pack, approx. 70 ml, SAUTER ATB-US03

**Note:** All following Pulse-Echo sensors can only be used in Pulse-Echo mode, not in Echo-Echo mode

- External measuring head, 2,5 MHz, ∅ 14 mm, for thick samples, in particular cast iron with rough upper surfaces: Measuring range 3–300 mm (steel), SAUTER ATU-US01
- External measuring head, 7 MHz, ∅ 6 mm, for thin test materials: Measuring range 0,75–80 mm (steel), SAUTER ATU-US02
- External measuring head, 5 MHz, ∅ 10 mm, SAUTER ATU-US09
- External measuring head, 5 MHz, ∅ 10 mm, transducer at an angle of 90°, SAUTER ATU-US10

#### STANDARD



#### OPTION



Model	Measuring range Echo-Echo	Measuring range Puls-Echo	Readout [d] mm	Measuring head	Sound velocity m/sec	Option Factory Calibration Certificate
SAUTER	mm	mm				KERN
TN 30-0.01EE	3 – 30	0,65 – 600	0,01	5 MHz   ∅ 10 mm	1000 – 9999	961-113
TN 60-0.01EE	3 – 60	0,7 – 600	0,01	5 MHz   ∅ 10 mm	1000 – 9999	961-113

**CAL EXT**  
**Adjusting program (CAL)**  
 For quick setting of the instrument's accuracy. External adjusting weight required

**CAL BLOCK**  
**Calibration block**  
 Standard for adjusting or correcting the measuring device

**PEAK**  
**Peak hold function**  
 Capturing a peak value within a measuring process

**SCAN**  
**Scan mode**  
 Continuous capture and display of measurements

**PUSH/PULL**  
**Push and Pull**  
 The measuring device can capture tension and compression forces

**SCALE**  
**Length measurement**  
 Captures the geometric dimensions of a test object or the movement during a test process

**FOCUS**  
**Focus function**  
 Increases the measuring accuracy of a device within a defined measuring range

**MEMORY**  
**Internal memory**  
 To save measurements in the device memory

**RS 232**  
**Data interface RS-232**  
 Bidirectional, for connection of printer and PC

**PROFIBUS**  
**Profibus**  
 For transmitting data, e.g. between scales, measuring cells, controllers and peripheral devices over long distances. Suitable for safe, fast, fault-tolerant data transmission. Less susceptible to magnetic interference

**PROFINET**  
**Profinet**  
 Enables efficient data exchange between decentralised peripheral devices (balances, measuring cells, measuring instruments etc.) and a control unit (controller). Especially advantageous when exchanging complex measured values, device, diagnostic and process information. Savings potential through shorter commissioning times and device integration possible

**USB**  
**Data interface USB**  
 To connect the measuring instrument to a printer, PC or other peripheral devices

**BT**  
**Bluetooth\* data interface**  
 To transfer data from the balance/measuring instrument to a printer, PC or other peripherals

**WIFI**  
**WIFI data interface**  
 To transfer data from the balance/measuring instrument to a printer, PC or other peripherals

**IR**  
**Data interface infrared**  
 To transfer data from the measuring instrument to a printer, PC or other peripheral devices

**SWITCH**  
**Control outputs (optocoupler, digital I/O)**  
 To connect relays, signal lamps, valves, etc.

**ANALOG**  
**Analogue interface**  
 To connect a suitable peripheral device for analogue processing of the measurements

**DUAL**  
**Analogue output**  
 For output of an electrical signal depending on the load (e.g. voltage 0 V - 10 V or current 4 mA - 20 mA)

**LAN**  
**Statistics**  
 Using the saved values, the device calculates statistical data, such as average value, standard deviation etc.

**SOFTWARE**  
**PC Software**  
 To transfer the measurement data from the device to a PC

**PRINT**  
**Printer**  
 A printer can be connected to the device to print out the measurement data

**LAN**  
**Network interface**  
 For connecting the scale/measuring instrument to an Ethernet network

**KCP PROTOCOL**  
**KERN Communication Protocol (KCP)**  
 It is a standardized interface command set for KERN balances and other instruments, which allows retrieving and controlling all relevant parameters and functions of the device. KERN devices featuring KCP are thus easily integrated with computers, industrial controllers and other digital systems

**GLP PRINTER**  
**GLP/ISO record keeping**  
 of measurement data with date, time and serial number. Only with SAUTER printers

**UNIT**  
**Measuring units**  
 Weighing units can be switched to e.g. non-metric. Please refer to website for more details

**TOL**  
**Measuring with tolerance range (limit-setting function)**  
 Upper and lower limiting can be programmed individually. The process is supported by an audible or visual signal, see the relevant model

**IP**  
**Protection against dust and water splashes IPxx**  
 The type of protection is shown in the pictogram cf. DIN EN 60529:2000-09, IEC 60529:1989 +A1:1999+A2:2013

**ZERO**  
**ZERO**  
 Resets the display to "0"

**BATT**  
**Battery operation**  
 Ready for battery operation. The battery type is specified for each device

**ACCU**  
**Rechargeable battery pack**  
 Rechargeable set

**230 V**  
**Plug-in power supply**  
 230V/50Hz in standard version for EU. On request GB, AUS or US version available

**230 V**  
**Integrated power supply unit**  
 Integrated, 230V/50Hz in EU. More standards e.g. GB, AUS or US on request

**ELECTRO**  
**Motorised drive**  
 The mechanical movement is carried out by an electric motor

**STEPPER**  
**Motorised drive**  
 The mechanical movement is carried out by a synchronous motor (stepper)

**FAST-MOVE**  
**Fast-Move**  
 The total length of travel can be covered by a single lever movement

**M**  
**Conformity assessment**  
 Models with type approval for construction of verifiable systems

**DAkkS +3 DAYS**  
**DAkkS calibration possible**  
 The time required for DAkkS calibration is shown in days in the pictogram

**ISO +4 DAYS**  
**Factory calibration (ISO)**  
 The time required for factory calibration is specified in the pictogram

**1 DAY**  
**Package shipment**  
 The time required for internal shipping preparations is shown in days in the pictogram

**2 DAYS**  
**Pallet shipment**  
 The time required for internal shipping preparations is shown in days in the pictogram

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